



SITONS
PROPACK PVT. LTD.



India's Leading

Manufacturer

Seamless Cosmetic &
Pharmaceutical Packaging Tubes

Ahmedabad, Gujarat, India · sitonspropack.com

ABOUT SITONS PROPACK

Sitons Propack Pvt. Ltd. manufactures seamless plastic packaging tubes for cosmetic, pharmaceutical, and private-label brands. The facility is based in Ahmedabad, Gujarat, with in-house R&D, printing, and finishing capabilities covering the full product lifecycle — from design and material selection through to production.

All tubes are produced using co-extrusion technology and subjected to quality control protocols across every batch. Standard catalogue items, custom specifications, private-label development, and long-term supply agreements are all available.

CORE CAPABILITIES

- World-class manufacturing technology with dedicated R&D infrastructure
- Full-service offering: design, development, printing & production
- High-quality Cosmetic and Pharmaceutical Plastic Packaging Tubes
- Rigorous quality assurance across every production batch
- Export-ready packaging for domestic and international brand partners



Round Cosmetic Tubes

Standard seamless round tube for cosmetic and pharmaceutical applications. Available in six diameters (19–50 mm) across fill volumes from 5 ml to 250 ml.

Dispensing: Slit orifice — 1, 1.5, 3, and 5 mm

Cap options: Snap-fit flip-top, Screw on flip-top, Standy / Screw cap

Diameter

19 mm
25 mm
30 mm
35 mm
40 mm
50 mm

Fill Volumes

5, 10, 15 ml
15, 20, 25 ml
30, 50, 100 ml
50, 100 ml
50, 100, 150 ml
100, 250 ml



Oval

Cosmetic Tubes

Oval cross-section tube with a wider front panel and ergonomic grip.

Cap options: Snap-fit flip-top, Screw on flip-top, Standy / Screw cap

Diameter

30 mm

35 mm

40 mm

Fill Volumes

30, 50 ml

50, 100 ml

50, 100, 150 ml

Super Oval Tubes

Wider, flatter profile than the standard oval. Enlarged front panel for complex artwork and regulatory copy. Available in 30 and 35 mm diameters.

Dispensing: Slit orifice — 3 and 5 mm

(suited to creams and ointments) Cap options: Screw-on/Standy caps



Nozzle Tubes

Elongated nozzle tip for targeted dispensing of gels, ointments, and topical formulations. Leak-free seamless construction.

Orifice: 1 mm

Diameter

Tube Length

19 mm

80 - 120 mm

25 mm

80 - 160 mm

30 mm

80 - 180 mm



Lip Gloss Tubes

19 mm seamless tube for lip balm and lip gloss formulations.
Dimensions: 80–120 mm length · 19 mm diameter · 10 ml



Pump Tubes

Pump-dispensing tube for applications requiring no-touch, controlled dosing — skincare, foundation, pharmaceutical.

Closure: Dispenser pump over cap

Orifice: 2 mm

Diameter

25 mm
30 mm

Fill Volumes

80 - 160 mm
80 - 180 mm



Nozzle Tubes

Elongated nozzle tip for targeted dispensing of gels, ointments, and topical formulations. Leak-free seamless construction.

Orifice: 1 mm



Closure	Description
Snap-Fit Flip-Top	Interference fit; no threading. One-handed access. Tamper-resistant with shrink wrap. Suited to personal care and OTC pharma formats.
Screw-On Flip-Top	Threaded seal with flip-top opening. Leak-resistant; suited to travel and pharma formats where closure integrity is critical.
Standby Cap	Threaded cap doubles as a base; tube stands upright for display or dispensing. Suited to high-viscosity formulations.

All closures available with Cap Foiling or Metalize Cap finishing. See Decoration & Finishing.

TUBE CONSTRUCTION

Tubes are manufactured in three co-extrusion formats. Selection is determined by the formulation's barrier and structural requirements.

Structure	Layers	Core Material	Recommended For
5-Layer	PE / Adhesive / EVOH / Adhesive / PE	EVOH oxygen barrier	Active cosmetics, medicated topicals, oxygen-sensitive or extended shelf-life formulations
3-Layer	PE / HDPE / PE	HDPE structural core	Standard cosmetics, personal care, hair care, general pharmaceutical topicals
Mono-Layer	HDPE or LDPE	Single layer	Basic cosmetic formulations

DECORATION & FINISHING

All decoration is produced in-house, eliminating third-party printers and maintaining quality control throughout.



Service	Process	Suited To
8-Color Offset Printing	High-fidelity lithographic printing	Complex artwork, product imagery, multi-language copy, large runs
6-Color Silk Screen Printing	Opaque, bold colour coverage	Solid fills, spot branding, high-contrast designs
Hot Stamping	Metallic foil applied under heat and pressure	Logos, brand banding, premium cosmetic ranges
Cap Foiling	Foil decoration applied to closures	Unified premium finish across full tube assembly
Glossy/Matte Finish	Final tube body gets a soft-touch matte or gloss finish	Soft-touch matte gives a premium feel while gloss finish gives a luxurious shelf appeal
Metalize Cap	Matte-metallic finish on closures	Luxury and gifting market positioning



PARTNER WITH US

Whether you are a brand owner sourcing a new tube supplier, a contract manufacturer seeking a reliable packaging partner, or an international buyer looking to consolidate your cosmetic and pharma tube supply in India, Sitons Propack has the manufacturing capability, technical expertise, and commercial flexibility to meet your requirements.

We welcome enquiries for standard catalogue items, custom specifications, private-label development, and long-term supply agreements. Our team is equipped to support you through sample development, specification sign-off, and full production — from first brief to final delivery.

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